This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- (Currently Amended) A method for producing a mascara containing a fiber component comprising
 - (a) mixing an oil phase comprising <u>wax-waxes</u>, oil, pigment and at least one oil-soluble or oil-dispersible polymer or copolymer with an aqueous phase at 65-78°C until complete emulsification is achieved, and
 - (b) mixing the emulsion of step (a) at 50-70 °C by stirring with a homogeneous, alcohol-free mixture of fiber and liquid synthetic wax, liquid polyethylene or mixtures thereof, which has been prepared at between 18 and 25°C and (c)stirring at 12-20 rpm.
- 2. (Currently Amended) The method according to claim 1, wherein said at least one oil-soluble or oil-dispersible polymer or copolymer is a copolymer of maleic anhydride, an isopropylmaleate of and olefin monomer having between 30 and 45 carbon atoms; a copolymer of vinylpyrrolidone and long-chain alpha-olefins; a copolymer of adipic acid with fumaric acid, phthalic acid and tricyclodecane dimethiconol; a copolymer of adipic acid, cyclohexanedimethanol, maleic anhydride, neopentyl glycol and trimellitic anhydride monomer; a copolymer of adipic acid and a PPG-10 monomer; polyethylene; butadiene/isoprene copolymers; copolymers of ethyl esters or butyl esters of PVM/MA copolymers; Tricontanyl PVP; C20-40 Acid (and) Polyethylene; PVP/Eicosene; Bis-Diglyceryl Polyacyladipate-1; Polyvinyl Octadecyl Ether; or a mixture thereof.
- 3. (Previously presented) The method according to claim 2, wherein said at least one oil-soluble or oil-dispersible polymer or copolymer is Tricontanyl PVP, C20-40 Acid (and) Polyethylene, PVP/Eicosene or a mixture thereof.
- 4. (Previously presented) The method according to Claim 1, wherein said fiber is poly-

ester, rayon, nylon, cotton, Teflon or spandex.

- 5. (Previously presented) The method according to Claim 1, wherein the fiber has an average length of between 4 and 4.5 mm.
- 6. (Previously presented) The method according to Claim 1, wherein said oil phase wax is a natural or synthetic wax which is solid at 25°C and below.
- 7. (Previously presented) The method according to claim 4, wherein said fiber is spandex.
- 8. (Previously Presented) The method according to claim 6, wherein said oil phase wax is beeswax, ozokerite, carnauba wax, candelilla wax, wool wax, hard paraffin, ceresin, silicone wax, a polyethylene glycol wax or a polyethylene glycol glycol ester wax.
- 9 (Currently Amended) A method according to claim 1 wherein said oil phase comprises 0.5 to 7 % by weight of at least one oil-soluble or oil-dispersible polymer or copolymer and 0.5 to 10 % by weight of a an inorganic pigment.
- 10. (Previously Presented) A method according to claim 1, wherein said emulsion of step (a) is mixed with 0.3 to 10 % by weight of a natural or synthetic fiber and 1 to 10 % by weight of a liquid synthetic wax.
- 11. (Previously Presented) The method of claim 1, wherein no water-soluble or water-dispersible hydrophilic polymers, film-forming agents, thickeners or clays are added to the mascara.
- 12. (Currently Amended) A method according to claim 1, wherein the homogeneous, alcohol-free mixture of fiber and liquid synthetic wax, liquid polyethylene or a mixture thereof, has been prepared at between 18 and 25°C and stirring at 12-20 rpm said fibers are premixed with liquid synthetic wax before incorporation into the emulsion of step (a).

- 3 -

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